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Many products, including food, are shipped in containers which are filled and sealed in a blow-molding operation. One well known method of blow-molding is to use parisons, i.e., preforms, of thermoplastic material which are filled with a pressurized gas or mixture of gases. The parisons are produced in a parison mold by a single shot process, where the parison is inserted into an open mold, which is a mold with the fixed mold cavity and the fixed mold ejector. The parison mold and the single shot are mounted within the blow mold and the blow mold is closed. When the parison is cured and the blow mold is opened, the parison is stretched, blown, and cured, and then cooled. The blow mold then is opened and the molded product is removed. In the above process, the parison is maintained in the mold in a cavity area to form the shape of the product by the mold walls. In a blow-molding process, the parison must be held against the inside of the mold until the mold is closed, when the parison is stretched and the mold is blown to produce the shape of the product. This process results in elongating the parison after the mold has been opened and before the molded product is removed. The prior art process of maintaining a parison in the mold for a long period of time, however, requires a relatively high amount of time and costs, since the use of highly deformable plastic materials for the parisons requires a sufficiently large amount of time to process the parisons. Cordier et al., U.S. Pat. No. 4,851,346, which issued on Jul. 25, 1989, discloses a blow-molding apparatus including an open mold, an inserting device, and a transferring device

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Comedy Action Thriller. Rambo IV Synopsis:
Vietnam War veteran John Rambo will die by his
own hand unless he undertakes one last mission.
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